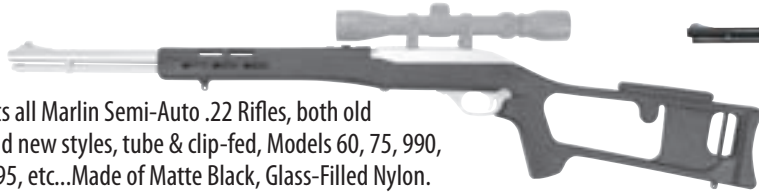


Fits: Model 60, 75, 990, 995, Etc. Tube and Detachable Mag Models .22LR

Thank you for purchasing one of Advanced Technology Inc.'s Stocks!
Please fill out the enclosed Unconditional Lifetime Warranty card and mail it within 30 days of purchase.

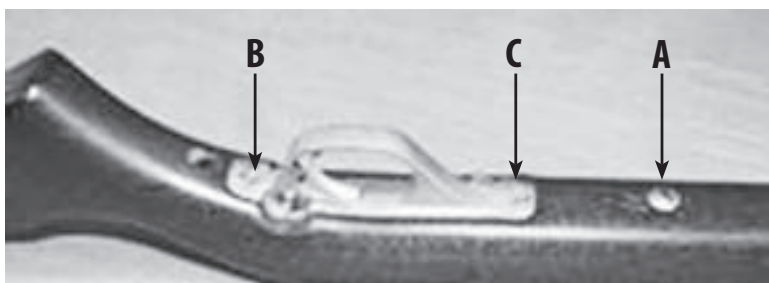


Fits all Marlin Semi-Auto .22 Rifles, both old and new styles, tube & clip-fed, Models 60, 75, 990, 995, etc...Made of Matte Black, Glass-Filled Nylon. Extremely durable with an unconditional lifetime warranty. Follow instructions carefully.

STEP #1

Place Safety in the "ON" position, pull back charging handle and carefully inspect chamber to be sure rifle is unloaded.

STEP #2



Unscrew take-down screw "A" and "B". See picture for locations of screws and holes. Lift barreled action from old stock.

STEP #3



Unscrew trigger group retaining screw "C". See Above.

CAUTION: SECURE THE FLANGE NUT WHILE REMOVING SCREW TO PREVENT LOSS. Lift trigger group from old stock. **FLANGE NUT MUST BE INVERTED FOR USE IN NEW STOCK.**

STEP #4



THIS STEP IS FOR CLIP-FED RIFLES ONLY. The oval recessed area in the bottom of the stock, just forward of the trigger assembly opening, must be removed to allow use of clip. Stock material is easily worked with most common woodworking tools, drills, files, etc. Remove recessed oval with your choice of tools.

STEP #5

Place the trigger assembly in your new Marlin Fiberforce Stock.

NOTE: Snug fit is intentional. Reinstall screw "C".

STEP #6



Snap the upper forearm onto the barrel.

STEP #7

Slide the forward portion of the grip downward approximately 1 inch and **REMOVE THE SCREW STORED INSIDE THE GRIP.**



STEP #8



With the handguard in place on the barreled action, align the front tabs of the stock to the front slots of the handguard. Continue to match tabs and slots until top handguard sets with stock and barrel assembly. Push receiver down into stock completely. Start the new cone-shaped 8/32 screw (the one removed from the grip) through hole "B" in grip behind trigger area. **DO NOT TIGHTEN YET!** Because this screw passes through the hole in the rear of the trigger assembly, it may be necessary to loosen screw "C" at front of trigger area to ease installation. Install and tighten take-down screw "B".

DO NOT OVERTIGHTEN THIS SCREW. Be sure all screws are snug. Overtightening may cause screws to strip or damage rifle.



Also available
 Ruger 10/22®
 Fiberforce Stock
 #RUG3000

