

FIT: .303 No. 4 Mk1, Mk2, Mk5

DOES NOT FIT .308

Thank you for purchasing one of Advanced Technology Inc.'s products!
Please fill out the enclosed Unconditional Lifetime Warranty card and mail it within 30 days of purchase.



Does Not Fit .308.

Fits .303 Enfield No.4, Mk.1 or Mk.2 or Mk.5.

STEP #1

Remove Magazine. Open bolt and examine chamber to make certain the chamber is empty.

STEP #2



Remove the two screw-clamped barrel bands and upper handguards. Remove the two screws in the trigger guard, note the relationship between the trigger and the sear as reference for reinstallation later. Lay rifle (*magazine well facing upward*) on bench and carefully work stock forearm upward and off barreled action.

STEP #3



Remove rear upper handguard stock band. It may be necessary to remove front sight guard to completely remove band.

ALSO AVAILABLE



.303 Enfield Scope Mount

#ENF0141 (.303 No4, Mk1, Mk2, Mk5)

#ENF0113 (.303 No1, Mk3)

No Gunsmithing. Stable mount made of T-6 aluminum with weaver-type base. (Mount cannot be modified to fit .308)
ENF0141 Shown

STEP #4



Remove buttstock by opening trap door on buttplate and loosening attaching bolt. (*Bolt is usually a slotted-head and a large blade screwdriver will be needed to remove it.*)

Note: Some of these bolts may be extremely tight.

STEP #5

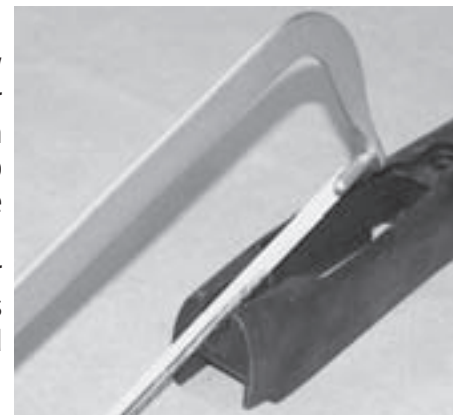
Remove buttplate from Monte Carlo stock. Install the new buttstock using the original rear stock attaching bolt. Tighten bolt. Reinstall buttplate.

STEP #6

Lay the rifle (*magazine well up*) and work the new Monte Carlo forearm down over the barreled action. **Caution:** Be certain trigger is properly engaged with sear. Align trigger guard rear screw hole and start rear screw (*Do not tighten.*) Install trigger guard front screw and tighten. Tighten trigger guard rear screw.

STEP #7

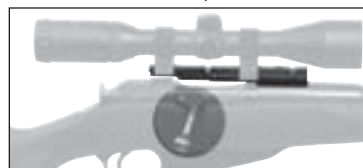
If you experience difficulty installing forend, look at the rear opening of the original wooden forend—it may be necessary to cut out the bridge of your Monte Carlo stock to match the original configuration and ensure a proper fit. No other modification is necessary and this will not void the warranty.



Mosin Nagant Monte Carlo Stock

#MOI0300

Also available in Mossy Oak® New Break-Up Camouflage



Mosin Nagant
Scope Mount & Bolt Handle
#MOI0600

