

FIT: .303 & .308 No1 Mk3 Enfields

Thank you for purchasing one of Advanced Technology Inc.'s products!
Please fill out the enclosed Unconditional Lifetime Warranty card and mail it within 30 days of purchase.



Fits .303 & .308 Caliber Enfield No.1, Mk 3.

STEP #1

Remove Magazine. Open bolt and examine chamber to make certain the chamber is empty.

STEP #2



Remove the screw-clamped barrel band and upper handguard. Remove the lower forearm-to-barrel attaching screw. Remove the two screws in the trigger guard. Remove trigger guard, noting the relationship between the trigger and the sear as reference for reinstallation later. Lay rifle (magazine well facing upward) on bench and carefully work stock forearm upward and off barreled action. Lift off upper rear handguard.

STEP #3



Remove buttstock by opening trap door on buttplate and loosening attaching bolt.

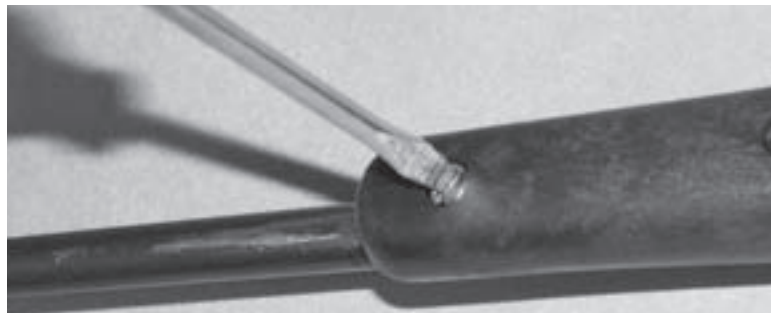
(Bolt is usually a slotted-head so a large blade screwdriver will be needed to remove it.)

Note: Some of these bolts may be extremely tight.

STEP #4

Remove buttplate from Monte Carlo stock. Install the new buttstock using the original rear stock attaching bolt. Tighten bolt. Reinstall buttplate.

STEP #5



Lay rifle (magazine well up) and work the new Monte Carlo forearm down over the barreled action. You must have the barrel band aligned with the hole in the forearm. Use original forearm screw. **Caution:** Be certain trigger is properly engaged with sear. Align trigger guard rear screw hole and start rear screw (**Do not tighten**). Install trigger guard front screw and tighten. Tighten trigger guard rear screw. Tighten forearm screw.

Other Advanced Technology, Inc. Products:



Enfield Monte Carlo Stock

#ENF0013 (.303 & .308 No 1, Mk3)

#ENF0041 (.303 No 4, Mk1)

.303 Enfield Scope Mount

#ENF0141 or #ENF0113

No Gunsmithing. Stable mount made of T-6 aluminum with weaver-type base.

(Mount cannot be modified to fit .308)
ENF0113 Shown



Mosin Nagant Monte Carlo Stock

#MOI0300

Also available in Mossy Oak® New Break-Up Camouflage

Mosin Nagant Scope Mount & Bolt Handle

#MOI0600



Mauser 98 Stock with Built-In Weaver Scope Rail

#MSS1500

Mauser Bolt Handle

#MBH1800

**NOTE: Straight-bolt or wide-arc bolt Mausers MUST use our Conversion Bolt Handle to convert to bent-bolt!

